

# **PGP/PGM300 Series**Cast Iron Bushing Design

Catalog HY09-0300/US



#### Tandem: Repeat if Necessary PGP/PGM315 Series Coding (8) (10) (4) (5) (6) $\overline{(7)}$ (9)(7) 7 6 7 6 7 6 7 6 7 6 G 3 1 5 **J L J L J L J L J L J L J**

#### Pump/Motor (1)

Pump (PE for fluorocarbon seals) Motor (no tandem motors available)

#### Unit (2)

Single Unit Tandem Unit (flush studs) Unit with Extended Studs

#### **Shaft End Cover (3)**

Pump, cw w/o O.B. bearing 2 Pump, ccw w/o O.B. bearing Pump, cw with O.B.

bearing (Code 490 Only) Pump, ccw with O.B. bearing (Code 590 Only)

9 Motor, bi-rot w/o O.B. bearing + 1/4" ODT drain

#### Shaft End Cover (4)

89 SAE 2 bolt for clutch

93 SAE "A" 2 bolt

95 Pad Mount for Clutch

SAE "B" 2 bolt 96

#### Gear Housing (6)

**AB** Pump **EB** Motor

Port End Cover (5)

(Side Ported) IN OUT CW CCW SAE Split Flange (pump) 1" 3/4" ΕJ JE 1/2" ΕK ΚE 3/4" 3/4" EL LE 3/4" 1/2" EΜ ΜE 1" OE EO 3/4" FO OF 3/4" OJ JO 1/2" OL LO SAE Split Flange (motor) 1" **DR**-Double 1" 3/4" 3/4" **DS**-Double Unported (pump) BI Unported OD Tube Porting (pump) 1-1/4" 1" FB BF

1-1/4" 7/8" FC CF 1-1/4" 3/4" FG GF 1-1/4" 5/8" JE F.I LF 1" 1" FL 1" 7/8" F۷ VF 1" 3/4" FW WF 1" 5/8" FΧ ΧF 7/8' 7/8" FY YF 7/8" 3/4" FΖ ZF 7/8" 5/8" вс СВ 7/8" 1/2" BG GB 3/4" 3/4" BJ JB 3/4" 5/8" BL LB 3/4" 1/2" NB BN 1 1/4" ٧B в٧ 1" RW WR 7/8" вх ΧВ 3/4" BY YΒ 1" ΒZ ZB 7/8" PD DP 3/4" PΕ EΡ 5/8" PМ MP

1/2"

(Side Ported) (cont.) (Rear Ported) IN OUT CW CCW IN OUT CW CCW

**OD Tube Porting (motor)** 1" 1" **VN-Double** 3/4" 3/4" VR-Double 1/2" 1/2" VQ-Double

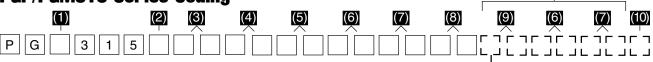
1-1/4" 1" UC CU 1-1/4" 7/8" UF FU 1-1/4" 3/4" HIN NU 1" 1" UD DU 1" 7/8" UP PU 1" UQ QU 3/4" 1" 5/8" UR RU 7/8" 7/8" LN NL 7/8" 3/4" LP PL 7/8" 5/8" QL LQ 3/4" 3/4" LR RL 3/4" 5/8" LS SL 3/4" 1/2" TL

OD Tube Porting (pump)

**OD Tube Porting (motor)** 1" 1" RN-Double 3/4" 3/4" **RQ**-Double 1/2" 1/2" **RS**-Double



# PGP/PGM315 Series Coding



0	Gear	Width (7)			
Г	(	Gear Width	in.³/rev.	cm³/rev.	Max Pressure
0	5	1/2"	.62	10.2	3500psi (241 bar)
0	7	3/4"	.93	15.2	3500psi (241 bar)
1	0	1"	1.24	20.3	3500psi (241 bar)
1	2	1-1/4"	1.55	25.4	3500psi (241 bar)
1	5	1-1/2"	1.86	30.5	3300psi (228 bar)
1	7	1-3/4"	2.17	35.6	2900psi (200 bar)
2	20	2"	2.48	40.6	2500psi (172 bar)

Sh	Shaft Type (8)					
(For	Single or Tandem Units -unless noted)					
97	SAE "A"Keyed					
96	SAE "A" Splined					
66	SAE "B" Keyed					
65	SAE "B" Splined					
56	Clutch Pump Tapered, 5/16 - 24 thd. (internal),					
	#6 Woodruff Keyed (single unit only): 1:4 taper					

Beari	ing Ca	rrier	s (9	)				
	Outle				(Sing	le Outlet	- Pump	Only)
	: for clo					for front se		·
	port nu				IN	OUT		ccw
	nter-clo				•	•	•	•
	port nu				SAE S	Split Flang	е	
IN	๋ ๐บา			CCW		1-1/4"	CJ	JC
•	•		•	•	1-1/4"	1"	CL	LC
SAE S	plit Fla	nge			1-1/4"	3/4"	CM	MC
1-1/4"	3/4"	3/4"	CA	AC	1-1/4"	1/2"	HB	вн
1-1/4"	3/4"	1/2"	DA	AD	1"	1"	HC	CH
1-1/4"	1/2"	1/2"	EΑ	ΑE	1"	3/4"	HF	FH
1"	3/4"	3/4"	FA	AF	1"	1/2"	HL	LH
1"	3/4"	1/2"	GΑ	AG	3/4"	3/4"	НМ	MH
1"	1/2"	1/2"	НΑ	AH	3/4"	1/2"	HN	NH
OD Tu	be Port	ing			OD Tu	be Porting	1	
1-1/2"	1"	1"	JG	GJ	1-1/2"	1-1/2"	KB	BK
1-1/2"	1"	7/8"	KG	GK	1-1/2"	1-1/4"	KC	CK
1-1/2"	7/8"	7/8"	LG	GL	1-1/2"	1"	KF	FK
1-1/2"	1"	3/4"	MG	GM	1-1/2"	7/8"	KL	LK
1-1/2"	3/4"	3/4"	NG	GN	1-1/2"	3/4"	KM	MK
1-1/4"	1"	1"	PG	GP	1-1/4"		KN	NK
1-1/4"	1"	7/8"	QG	GQ	1-1/4"	1"	KO	OK
1-1/4"	7/8"	7/8"	RG	GR	1-1/4"	7/8"	KP	PK
1-1/4"	1"	3/4"	SG	GS	1-1/4"		KQ	QK
1-1/4"	3/4"	3/4"	TG	GT	1-1/4"		МВ	BM
1-1/4"	3/4"	5/8"	UG	GU	1-1/4"	1/2"	ML	LM
1-1/4"	3/4"	1/2"	VG	GV	1"	1"	MN	NM
1-1/4"	5/8"	5/8"		GW	1"	7/8"	MQ	QM
1-1/4"	1/2"	1/2"	XG	GX	1"	3/4"	MR	RM
1"	1"	1"	YG	GY	1"	5/8"	MS	SM
1"	1"	7/8"	ZG	GZ	1"	1/2"	MT	TM
1"	7/8"	7/8"	RC	CR	3/4"	3/4"	MU	UM
1"	1"	3/4"	SC	CS	3/4"	5/8"	MV	VM
1"	3/4"	3/4"	TC	CT	3/4"	1/2"	MW	VV IVI
1" 1"	3/4" 3/4"	5/8"	VC WC	CV	Comn	non Inlet P		
1"	3/4" 5/8"	1/2" 5/8"	XC	CX	No Po	rts	С	D
1"	5/8" 1/2"	5/8" 1/2"	YC	CY				
1"	1/2"	1/2"	YC	CY				

Tandem: Repeat if Necessary

#### Connecting Shaft (10)



#### **PGP/PGM330 Series Coding** Tandem: Repeat if Necessary (8) (9) (10) (4) (5) (6) $\overline{(7)}$ (7) 7 6 7 6 7 6 7 6 7 6 7 6 7 P || G | 3 3 | 0 \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_

(Side Ported)

Unported (pump)

Unported (motor)

BI Unported

**BA** Unported

IN OUT CW CCW

# Pump/Motor (1) P Pump M Motor

#### Unit (2)

В

- A Single Unit
  - Tandem Unit (flush studs)
- C Single or Tandem with two-piece shaft (O.B. bearing required)
- L Unit with Extended Studs

#### **Shaft End Cover (3)**

- Pump, cw w/o O.B. bearing
- 2 Pump, ccw w/o O.B. bearing
- 4 Pump, cw with O.B. bearing
- 5 Pump, ccw with O.B. bearing
- 8 Motor, bi-rot w/ O.B. bearing + 1/4" ODT drain
- Motor, bi-rot w/o O.B. bearing + 1/4" ODT drain

#### **Shaft End Cover (4)**

- **42** SAE "B" 4 bolt **78** SAE "C" 4 bolt
- 97 SAE "B" 2 bolt

#### Port End Cover (5)

(Side Ported)
IN OUT CW CCW

**SAE Split Flange (pump)** 1-1/2"1-1/4" **EJ JE** 1-1/2" 1" **EK KE** 

1-1/4"1-1/4" EL LE 1-1/4" 1" EM ME 1" 1" EN NE

1-1/2" - OF FO 1-1/4" - OG GO 1" - OJ JO

- 1-1/4" OM MO - 1" ON NO

#### SAE Split Flange (motor)

1-1/4"1-1/4" **CS**-Double 1" 1" **CT**-Double 3/4" 3/4" **CV**-Double

#### OD Tube Porting (pump)

1-1/4" 1" FJ JF 1" FL LF 1" 1-1/4" -BG GB 1" BJ JB 1" BN NB

#### OD Tube Porting (motor)

1 1/4"1 1/4" **VC**-Double 1" 1" **VN**-Double 3/4" 3/4" **VR**-Double

#### Gear Housing (6)

AB Pump EB Motor



# 

Gea	Gear Width (7)								
	Gear Width	in.³/rev.	cm³/rev.	Max Pressure					
05	1/2"	.99	16.1	3500psi (241 bar)					
07	3/4"	1.48	24.2	3500psi (241 bar)					
10	1"	1.97	32.3	3500psi (241 bar)					
12	1-1/4"	2.46	40.4	3500psi (241 bar)					
15	1-1/2"	2.96	48.4	3500psi (241 bar)					
17	1-3/4"	3.45	56.5	3250psi (224 bar)					
20	2"	3.94	64.6	3000psi (207 bar)					

Sha	Shaft Type (8)				
(For	(For Single or Tandem Units -unless noted)				
7	SAE "C" Spline (two-piece only)				
25	SAE "B" Spline				
30	SAE "B" Keyed				
98	SAE "BB" Splined				
43	SAE "BB" Keyed				

(Dual	Outle	t - Pu	ımp	Only)	(Single	e Outlet	t-P	ump	Only)	(Combined Outlet)			
Outlets	: for clo	ckwis	e por	ting	Outlet f	or front s	ecti	on.		Outlet for front section.			
the top	port nu	umber	come	es first;	IN	OUT CW CCW IN OUT CW C							
for cou	nter-clo	ckwis	e port	ing the	•	•		•	•	• •			
bottom port number comes first.				SAE S	olit Flan	ge			SAE Split Flange (pump)				
IN	ΟU	T	CW	CCW	2"	1-1/2"		НВ	BH	2" 1-1/2" <b>UN I</b>	UV		
•		•	•	•	2"	1-1/4"		HC	CH	2" 1-1/4" <b>UO</b> (	OU		
	plit Fla	_			2"	1"		HF	FH	1-1/2" 1-1/2" <b>UP F</b>	PU		
2"	1-1/4"	1-1/4	"AM	MA	1-1/2"	1-1/2"		HL	LH	1-1/2" 1-1/4" <b>UQ</b> (	วบ		
2"	1-1/4"	1"	ΑN	NA	1-1/2"	1-1/4"		НМ	MH	1-1/4" 1-1/4" <b>UR F</b>	RU		
2"	1"	1"	ΑP	PA	1-1/2"	1"			NH				
	1-1/4"			TA	1-1/4"	1-1/4"		но	ОН	SAE Split Flange (motor)			
–	1-1/4"	1"	ΑU	UA	1-1/4"	1"			PH	1-1/2"1-1/2" <b>BB</b> -Double			
1-1/2"	1"	1"	ΑV	VA	1"	1"			QH	1-1/4"1-1/4" <b>CC</b> -Double			
	1-1/4"		"AW	WA	1-1/4"	1"		RS	SR	1" 1" <b>EE</b> -Double			
	1-1/4"	1"		XA						3/4" 3/4" <b>FF</b> -Double			
`1-1/4"		1"	ΑY	YA		e Portin	ıg						
1"	1"	1"	ΑZ	ZA	1 1/2"		-		MK	OD Tube Porting (pump)			
					1 1/2"	1"	-		NK	1-1/2" 1-1/4" <b>PQ</b> (			
	be Por	_			1 1/4"		-	ко		1-1/4" 1-1/4" <b>PR F</b>	RP		
1-1/2"	1"	1"		VG	1 1/4"	1"	-		PK				
1-1/4"	1"	1"		YG	1"	1"	-	KQ	QK	OD Tube Porting (motor)			
1"	1"	1"	GΖ	ZG						1-1/4"1-1/4" <b>NN</b> -Double			
										1" 1" QQ-Double			
										3/4" 3/4" <b>RR</b> -Double			
										Common Inlet Passage			
										(pump)			
										No Ports C	D		

#### \* Outlet port for rear section.

#### Connecting Shaft (10)



#### **PGP/PGM350 Series Coding** Tandem: Repeat if Necessary (8) (9) (10) (4) (5) $\overline{(7)}$ (7) 7 6 7 6 7 6 7 6 7 6 7 6 7 P | G | 3 5 0 \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_

#### Pump/Motor (1) Pump

## Motor **Unit (2)**

#### Single Unit

- Tandem Unit (flush studs)
- В С Single or Tandem with two-piece shaft (O.B. bearing required)
  - Unit with Extended Studs

#### **Shaft End Cover (3)**

- Pump, cw w/o O.B. bearing
- Pump, ccw w/o O.B. bearing
- Pump, cw with O.B. bearing
- 5 Pump, ccw with O.B. bearing
- 8 Motor, bi-rot w/ O.B. bearing + 1/4" ODT drain
- Motor, bi-rot w/o O.B. bearing + 1/4" ODT drain

#### **Shaft End Cover (4)**

- SAE "B" 4 bolt
- SAE "B" 2/4 bolt 46
- SAE "C" 4 bolt 78
- 97 SAE "B" 2 bolt
- 98 SAE "C" 2 bolt

#### Port End Cover (5) (Side Ported) (Side Ported) IN OUT CW CCW IN OUT CW CCW SAE Split Flange (pump) OD Tube Porting (pump) 1-1/2" **EC** CE 1-1/2"1-1/4" FB BF 1-1/4" **EF** 1-1/2" 1" CF FΕ FC 1" 1-1/4"1-1/4" 2" EG GE FG GF 1-1/2"1-1/2" **EH** 1-1/4" 1" HE FJ JF 1-1/2"1-1/4" **EJ** JE 1" FL LF 1-1/2" 1" 1-1/2" ΕK ΚE BC CB 1-1/4"1-1/4" **EL** LE 1-1/4" BG GB 1-1/4" 1" EΜ ME 1" BJ JB 1" 1-1/4" LB 1" ΕN NE BL 2" OE ΕO 1" BN NΒ 1-1/2" OF FO OD Tube Porting (motor) 1-1/4" OG GO 1" OJ JO 1-1/4"1-1/4" VC-Double 1-1/2" **OL** 1" 1" VN-Double LO 3/4" 3/4" VR-Double 1-1/4" **OM** MO 1" ON NO Unported (pump) SAE Split Flange (motor) Unported ы 1-1/2"1-1/2" CR-Double 1-1/4"1-1/4" CS-Double Unported (motor) 1" CT-Double **BA** Unported 3/4" 3/4" CV-Double

#### Gear Housing (6)

AB Pump **EB** Motor



# PGP/PGM350 Series Coding Tandem: Repeat if Necessary (i) (2) (3) (4) (5) (6) (7) (8) (9) (6) (7) (0) P G 3 5 0</td

Gea	Gear Width (7)								
	Gear Width	in.³/rev.	cm³/rev.	Max Pressure					
05	1/2"	1.28	20.9	3500psi (241 bar)					
07	3/4"	1.91	31.3	3500psi (241 bar)					
10	1"	2.55	41.8	3500psi (241 bar)					
12	1-1/4"	3.19	52.2	3500psi (241 bar)					
15	1-1/2"	3.83	62.7	3500psi (241 bar)					
17	1-3/4"	4.46	73.1	3250psi (224 bar)					
20	2"	5.10	83.6	3000psi (207 bar)					
22	2-1/4"	5.74	94.0	2750psi (190 bar)					
25	2-1/2"	6.38	104.5	2500psi (172 bar)					

Sha	Shaft Type (8)				
(For	Single, Tandem or Two-piece Shaft -unless noted)				
7	SAE "C" Spline				
11	SAE "C" Keyed				
25	SAE "B" Spline				
43	SAE "BB" Keyed				
98	SAE "BB" Splined (tandem only)				

Bearing Carriers (9)				
(Dual Outlet - Pump Only)	(Single Outlet - Pump Only)	Combined Outlet)		
Outlets: for clockwise porting	Outlet for front section.	Outlet for front section.		
the top port number comes first;	IN OUT CW CCW	IN OUT CW CCW		
for counter-clockwise porting the	• • • •	• • •		
bottom port number comes first.	SAE Split Flange	SAE Split Flange (pump)		
IN OUT CW CCW	2" 1-1/2" <b>HB BH</b>	2" 1-1/2" UN NU		
	2" 1-1/4" <b>HC CH</b>	2" 1-1/4" <b>UO OU</b>		
SAE Split Flange	2" 1" <b>HF FH</b>	1-1/2" 1-1/2" <b>UP PU</b>		
2-1/2" 1-1/4" 1-1/4" <b>AF FA</b>	1-1/2" 1-1/2" <b>HL LH</b>	1-1/2" 1-1/4" UQ QU		
2-1/2" 1-1/4" 1" <b>AG GA</b>	1-1/2" 1-1/4" <b>HM MH</b>	1-1/4" 1-1/4" UR RU		
2-1/2" 1" 1" <b>AH HA</b>	1-1/2" 1" <b>HN NH</b>			
2" 1-1/4" 1-1/4" <b>AM MA</b>	1-1/4" 1-1/4" <b>HO OH</b>	SAE Split Flange (motor)		
2" 1-1/4" 1" <b>AN NA</b>	1-1/4" 1" <b>HP PH</b>	2" 2" <b>AA</b> -Double		
2" 1" 1" <b>AP PA</b>	* 1"	1-1/2"1-1/2" BB-Double		
1-1/2" 1-1/4" 1-1/4" <b>AT TA</b>	1-1/4" 1" RS SR	1-1/4"1-1/4" <b>CC</b> -Double		
1-1/2" 1-1/4" 1" <b>AU UA</b>		1" 1" <b>EE</b> -Double		
1-1/2" 1" 1" <b>AV VA</b>	ODT to Destin	3/4" 3/4" <b>FF</b> -Double		
1-1/4" 1-1/4" 1-1/4" <b>AW WA</b>	OD Tube Porting			
1-1/4" 1-1/4" 1" <b>AX XA</b>	2" 1-1/2" <b>KB BK</b>	OD Tube Porting (pump)		
1-1/4" 1" 1" AY YA	2" 1-1/4" <b>KC CK</b>	2" 1-1/2" PE EP		
1" 1" 1" AZ ZA	2" 1" <b>KF FK</b>	2" 1-1/4" <b>PM MP</b>		
	1-1/2" 1-1/2" <b>KL LK</b>	1-1/2" 1-1/2" PN NP		
OD Tube Porting		1-1/2" 1-1/4" PQ QP		
2" 1-1/4" 1-1/4" GM MG	1-1/2" 1-1/4" <b>KM MK</b>	1-1/4" 1-1/4" PR RP		
2" 1-1/4" 1" <b>GN NG</b>	1-1/2" 1" <b>KN NK</b>	,, .		
2" 1" 1" <b>GP PG</b>	1-1/4" 1-1/4" KO OK	OD Tube Porting (motor)		
1-1/2" 1-1/4" 1-1/4" <b>GT TG</b>	1-1/4" 1" <b>KP PK</b>	1-1/2"1-1/2" <b>MM</b> -Double		
1-1/2" 1-1/4" 1" GU UG		1-1/4"1-1/4" <b>NN</b> -Double		
1-1/2" 1" 1" <b>GV VG</b>	1" 1" <b>KQ QK</b>	1" 1" <b>QQ</b> -Double		
1-1/4" 1-1/4" 1-1/4" <b>GW WG</b>		3/4" 3/4" <b>RR</b> -Double		
1-1/4" 1-1/4" 1" <b>GX XG</b>		S, I S, I III Bouble		
1-1/4" 1" 1" <b>GY YG</b>		Common Inlet Passage		
1" 1" GZ ZG		No Ports C D		
1 1 42 24		110 1 0110		

<sup>\*</sup> Outlet port for rear section.

#### Connecting Shaft (10)



JF

LF

СВ

GB

JB

LB

NB

ΙB

VN-Double

FJ

FL

вс

BG

ΒJ

BL

BN

ы

OD Tube Porting (motor)

1-1/4"1-1/4" **VC**-Double

3/4" 3/4" **VR**-Double

#### **PGP/PGM365 Series Coding** Tandem: Repeat if Necessary (8) (9) (10) (4) (5) (6) $\overline{(7)}$ (7) $\neg \vdash$ P || G | 5 3 6 \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_

1-1/4" 1"

1"

1-1/4"

1"

1"

Unported (pump)

Unported (motor)

**BA** Unported

1"

1-1/2"

1-1/4"

1"

Unported

#### Pump/Motor (1) Pump Motor

## **Unit (2)**

- Single Unit В
- Tandem Unit (flush studs)
- С Single or Tandem with two-piece shaft (O.B. bearing required)
- Unit with Extended Studs

#### **Shaft End Cover (3)**

- Pump, cw w/o O.B. bearing
- Pump, ccw w/o O.B. bearing
- Pump, cw with O.B. bearing
- 5 Pump, ccw with O.B. bearing
- 8 Motor, bi-rot w/ O.B. bearing + 1/4" ODT drain
- Motor, bi-rot w/o O.B. bearing + 1/4" ODT drain

#### Port End Cover (5)

(Sid	le Por	ted)		(Side Ported)				
IN	OUT	CW	CCW	ÌIN	OUT	CW	CCW	
•	•	•	•	•	•	•	•	
SAE	Split F	lange	(pump)	OD T	ube Po	rting	(pump)	
2"	1-1/2"	EC	CE	1-1/2	"1-1/4"	FB	BF	
2"	1-1/4"	EF	FE	1-1/2	" 1"	FC	CF	
2"	1"	EG	GE	1-1/4	"1-1/4"	FG	GF	

GE 1-1/2"1-1/2" EΗ ΗE 1-1/2"1-1/4" JΕ EJ 1-1/2" 1" ΕK ΚE

1-1/4"1-1/4" LE EL 1-1/4" 1" EΜ ΜE 1" 1" ΕN NE 2"

OE EO 1-1/2" OF FO 1-1/4" OG GO OJ JO 1" 1-1/2" **OL** LO 1-1/4" OM MO

1" ON NO SAE Split Flange (motor) 1-1/2"1-1/2" CR-Double 1-1/4"1-1/4" **CS**-Double

1" CT-Double 1" 3/4" 3/4" **CV**-Double

## Gear Housing (6)

AB Pump **EB** Motor

# Shaft End Cover (4)

- 42 SAE "B" 4 bolt
- 78 SAE "C" 4 bolt
- 97 SAE "B" 2 bolt
- 98 SAE "C" 2 bolt

#### Tandem: Repeat if Necessary PGP/PGM365 Series Coding (8) (10) (4) (5) (6) $\overline{(7)}$ (6) (7) $\neg \vdash$ G 3 6 5

Gea	Gear Width (7)								
	Gear Width	in.³/rev.	cm³/rev.	Max Pressure					
07	3/4"	2.70	44.3	3500psi (241 bar)					
10	1"	3.60	59.0	3500psi (241 bar)					
12	1-1/4"	4.50	73.8	3500psi (241 bar)					
15	1-1/2"	5.40	88.5	3500psi (241 bar)					
17	1-3/4"	6.30	103.3	3500psi (241 bar)					
20	2"	7.20	118.0	3500psi (241 bar)					
22	2-1/4"	8.10	132.8	3250psi (224 bar)					
25	2-1/2"	9.00	147.5	3000psi (207 bar)					

Sh	Shaft Type (8)				
7	SAE "C" Spline				
11	SAE "C" Keyed SAE "B" Spline (single only)				
25	SAE "B" Spline (single only)				

#### **Bearing Carriers (9)** (Dual Outlet - Pump Only) (Single Outlet - Pump Only) (Combined Outlet) Outlets: for clockwise porting Outlet for front section. Outlet for front section the top port number comes first; IN OUT **CW CCW** IN OUT **CW CCW** for counter-clockwise porting the bottom port number comes first. SAE Split Flange (pump) SAE Split Flange OUT **CW CCW** CJ JC 2-1/2" 1-1/2" uc cu IN 2-1/2 1-1/2 1-1/4" 2-1/2" 1-1/4" 2-1/2" LC UF CL FU SAE Split Flange 2-1/2" 1" CM MC 2" 1-1/2" UN NU 2-1/2" 1-1/2" 1-1/2" **AC CA** 2-1/2" 1-1/2" 1-1/4" **AD DA** 2" 2" 1-1/2" HB BH 1-1/4" UO OU 1-1/4" **AD** 2" 1-1/4" HC СН 1-1/2" 1-1/2" UP PU 2-1/2" 1-1/2" 2" 1-1/2" 1-1/4" 1" **AE** ΗF FH UQ QU 2-1/2" 1-1/4" 1-1/4" AF FA 1-1/2" 1-1/2' HL LH 1-1/4" 1-1/4" UR RU .. FA 1" AG GA 1" AL 2-1/2" 1-1/4" 1-1/2" 1-1/4" НМ MH SAE Split Flange (motor) 2-1/2" 1-1/2" NH HN AA-Double 2" 1-1/2" 1-1/2" AJ JA 1-1/4" 1-1/4" но OH 1-1/2"1-1/2" **BB**-Double 2" 2" 1-1/2" 1-1/4" **AK** 1-1/4" KA 1" HP PH 1-1/4"1-1/4" CC-Double i" 1-1/2" ΑL LA HQ QН **EE**-Double 1" 1" **EE**-Double 3/4" 3/4" **FF**-Double 1-1/4" 1-1/4" **AM MA** 2" 2-1/2" 1-1/2" NR RN 1" AN 1" AP 2" 1-1/4" NA 1-1/4" 1" RS SR OD Tube Porting (pump) **OD Tube Porting** PÉ EP 1-1/2" 1-1/2" 1-1/2" 1-1/2" AQ QA KB BK 2" 1-1/2' 2" 1-1/4" 1-1/2" 1-1/2" 1-1/4" **AR** РМ МР RA 2" 1-1/4" KC CK 1-1/2" 1-1/2" PN NP 1-1/2" 1-1/2" 1" AS SA 2" FK KF 1-1/2" 1-1/4" 1-1/2" 1-1/4" 1-1/4" **AT** PQ QP TA 1-1/2" 1-1/2" KL LK 1-1/2" 1-1/4" 1-1/4" 1-1/4" PR RP 1" AU 1" AV UΑ 1-1/2" 1-1/4" KM MK 1-1/2" VA **OD Tube Porting (motor)** 1-1/2" 1" KN NK 1-1/4" 1-1/4" 1-1/4" AW WA 1-1/2"1-1/2" MM-Double 1-1/4" 1-1/4" KO OK 1-1/4" 1-1/4" 1" AX XA 1" AY YA 1-1/4"1-1/4" 1-1/4" KP PK NN-Double 1-1/4" 1" QQ-Double KQ QK 1" AZ ZA 3/4" 3/4" RR-Double OD Tube Porting 1 1/2" GJ JG 2" 1-1/2" 1-1/2" 1 1/4" **GK KG** 2" 1-1/2" GL LG 2" 1-1/4" 1 1/4"GM MG 2" 1-1/4" GN NG GP PG 1-1/2" 1-1/2" 1 1/2" GQ QG 1-1/2" 1-1/2" 1 1/4" GR RG 1-1/2" 1-1/2" GS SG 1-1/2" 1-1/4" 1 1/4" **GT** TG 1-1/2" 1-1/4" 1" GU UG 1-1/2" G۷ ۷G 1-1/4" 1-1/4" 1 1/4"GW WG 1-1/4" 1-1/4" GX XG 1-1/4" GY YG \* Outlet port for rear section. 1" 1" 1" GZ ZG

#### Connecting Shaft (10)

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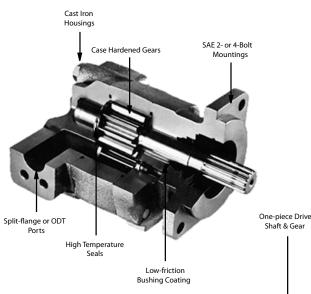
## **PL Factor**

Each section of a multiple pump or motor should be regarded as a single unit with corresponding delivery and power input requirements. Since the entire input horsepower is fed through a common drive shaft, the power delivered to or from the unit is limited by the physical strength of the shaft. This limit is defined as a "PL" factor; "P" being the operating pressure and "L" the summation of gear widths.

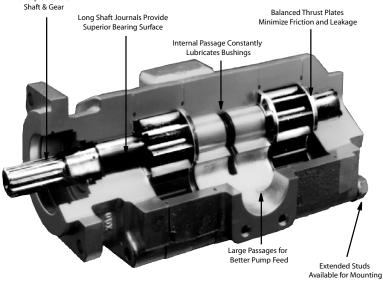
In multiple units the "PL" must be calculated for the first connecting shaft as well as the drive shaft. Each style or type of shaft has a unique "PL" factor as noted in the table to the right.

Pressure X Total Gear Width = PL

PL MUST NOT EXCEED NUMBER SHOWN IN CHART FOR APPROPRIATE SHAFT.



Shaft Style	Integral	
	Shaft & Gear	Two-Piece Style
PGP/PGM315		
SAE "A" Spline (up to 1.25" GW)	4,450	
SAE "A" Key	3,600	
SAE "B" Spline	13,400	
SAE "B" Key	9,900	
Connecting Shaft	-	5,550
PGP/PGM <b>330</b>		
SAE "B" Spline	8,450	6,250
SAE "B" Key	6,250	6,250
SAE "B-B" Spline	13,000	6,250
SAE "B-B" Key	9,300	6,250
SAE "C" Spline		6,250
SAE "C" Key		6,250
Connecting Shaft		6,250
PGP/PGM <b>350</b>		
SAE "B" Spline	6,450	6,450
SAE "B" Key	4,750	4,750
SAE "B-B" Spline	9,900	9,000
SAE "B-B" Key	7,100	7,100
SAE "C" Spline	19,100	9,000
SAE "C" Key	13,900	9,000
Connecting Shaft		9,000
PGP/PGM <b>365</b>		
SAE "B" Spline	5,050	5,050
SAE "B" Key	3,700	3,700
SAE "B-B" Spline	7,750	5,350
SAE "B-B" Key	5,550	5,550
SAE "C" Spline	14,900	11,950
SAE "C" Key	10,800	10,800
Connecting Shaft		11,950











For a copy of the full catalogue and further support please contact Hydratorque

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# Fluid Power Solutions