

Hydraulic Motors

Series V12, V14, T12 Variable Displacement aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding







Series V12

Series V12 is a bent-axis, variable displacement motor. It is intended for both open and closed circuits, mainly in mobile applications, but the V12 can also be utilized in a wide variety of other applications.

Features

- Max intermittent pressure to 480 bar and continuous operating pressure to 420 bar
- Thanks to low weight pistons with laminated piston rings and a compact design of the rotating parts, the V12 tolerates very high speeds
- High allowable speeds and operating pressures means high output power; the overall efficiency remains high throughout the entire displacement range
- The 9-piston design provides high start-up torque and smooth motor operation
- Wide displacement ratio (5:1)
- Broad range of controls and accessory valves for most applications
- · Small envelop size and a high power-to-weight ratio
- ISO, cartridge and SAE versions
- Low noise levels due to a very compact and sturdy design with smooth fluid passages
- Positive piston locking, strong synchronizing shaft, heavy-duty bearings and small number of parts add up to a compact and robust motor with long service life and proven reliability.

Series V14

Series V14 is a new generation of variable displacement, bent-axis motors, a further development of our well known V12 motor.

It is designed for both open and closed circuit transmissions with focus on high performance machines .

Applications

- Excavators
- Forestry machines
- · Mining and drilling machines
- · Wheel loaders
- · Winch drives

Optional equipment

- · Integrated sensors for speed and displacement
- Integrated flushing or pressure relief valves

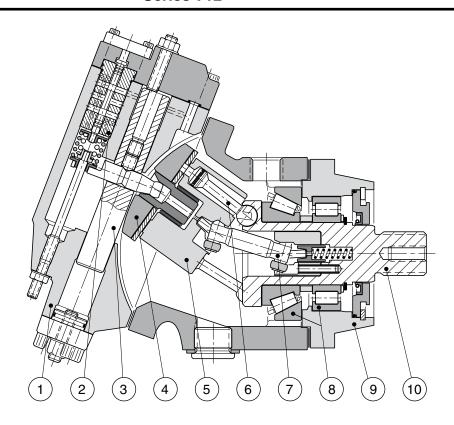
Additional benefits (compared to those of the V12)

- Improved speed capability
- · Improved control performance
- · Reduced number of parts
- Stronger shaft bearing support.



V12 cross section

- 1. End cap
- 2. Servo control valve
- 3. Setting piston
- 4. Valve segment
- 5. Cylinder barrel
- 6. Spherical piston with laminated piston ring
- 7. Synchronizing shaft
- 8. Heavy-duty roller bearings
- 9. Bearing housing
- 10. Output shaft



Specifications

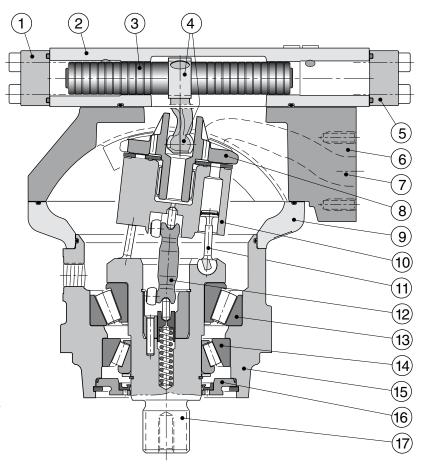
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V12 frame size	60	80
Displacement [cm ³ /rev]		
- max, at 35°	60	80
- min, at 6.5°	12	16
Operating pressure [bar]		
- max intermittent 1)	480	480
- max continuous	420	420
Operating speed [rpm]		
- at 35°, max intermittent 1)	4 400	4 000
max continuous	3 600	3 100
- at 6.5°–20°, max intermittent 1)	7 000	6 250
max continuous	5 600	5 000
- min continuous	50	50
Flow [l/min]		
- max intermittent 1)	265	320
- max continuous	215	250
Torque (theor.) at 100 bar [Nm]	95	127
Output power [kW]		
- max intermittent 1)	150	175
- max continuous	95	105
Corner power [kW]		
- intermittent 1)	335	400
- continuous	235	280
Mass moment of inertia		
(x10 ⁻³) [kg m ²]	3.1	4.4
Weight [kg]	28	33

1) Max 6 seconds in any one minute.



V14 cross section

- 1. End cover, min displ.
- 2. Control module
- 3. Setting piston
- 4. Connecting arm
- 5. End cover, max displ.
- 6. Connection module
- 7. Main pressure port
- 8. Valve segment
- 9. Intermediate housing
- 10. Cylinder barrel
- 11. Spherical piston with laminated piston ring
- 12. Synchronizing shaft
- 13. Inner roller bearing
- 14. Outer roller bearing
- 15. Bearing housing
- 16. Shaft seal with retainer
- 17. Output shaft



Specifications

V14 frame size	110	160
Displacement [cm ³ /rev] - at 35° (max) - at 6.5° (min)	110 22	160 32
Operating pressure [bar] - max intermittent ¹⁾ - max continuous	480 420	480 420
Operating speed [rpm] - max intermittent at 35°1) - max continuous at 35° - max intermittent at 6.5°-20°1) - max continuous at 6.5°-20° - min continuous	3 900 3 400 6 500 5 700 50	3 400 3 000 5 700 5 000 50
4) May 0 and and in any and relieve		

¹⁾ Max 6 seconds in any one minute.

V14 frame size	110	160
Flow [I/min]		
- max intermittent1)	430	550
- max continuous	375	480
Output torque [Nm]		
at 100 bar (theor.)	175	255
Max output power ¹⁾ [kW]	262	335
Corner power [kW]		
- intermittent ¹⁾	570	730
- continuous	440	560
Mass moment of inertia		
(x10 ⁻³) [kg m ²]	8.2	14.5
Weight [kg]	54	68









For a copy of the full catalogue and further support please contact Hydratorque
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Fluid Power Solutions